. 1. ASL I89-0199; 7Jun 89

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## a. <u>INTRODUCTION:</u>

This position is located in the Armament Repair Section of a Mobilization and Training Equipment Site (MATES) with direct support maintenance or in a Combined Support Maintenance Shop (CSMS). This position serves as a turret mechanic doing direct support, general support and limited depot maintenance on the electrical, hydraulic and mechanical components of the turret of the M-l and/or M-BOA-3 tanks.

## b. <u>DUTIES</u> <u>AND</u> <u>RESPONSIBILITIES:</u>

- (1) Performs direct support maintenance on the electrical system of the turret of M-l or M-60A-3 tanks. Repairs the stabilization control box. ammo select box, circuit breakers, distribution boxes, cables and wiring system, points and all other electrical components in the turret.
- (2) Tests and repairs the electrical test sets which are used to test the electrical systems of the tank turret. Follows schematic diagrams and relays to determine if there is malfunction in the test equipment.
- (3) Repairs the hydraulic system which provides the pressure to elevate and traverse the gun and rotate the turnet. Repairs blocking valves which control the motion to ensure safety, these are controlled by electrical solenoids. Repairs the hydraulic motor which provides power to the traversing gear box, the elevating system. the recoil system and all other hydraulic parts and components in the turnet.
- (4) Repairs all mechanical parts involved in turret traversing, such as the traversing gear box including the ciutch assembly, and turret races including cupola bearings. Repairs the gears and bearings in the gear box. Repairs all small gear drive components including those required to raise and lower the gun.
- (5) Services the gun by exercising the recoil system to check for leaks in the seals. Borescopes the gun tube to check for wear. Makes recoil adapter readings to determine that the adapter and collar are serviceable.
- (6) May perform the electronic. electric, hydraulic and mechanical repairs on the Bradley Fighting Vehicle. **May** also work on the ITV. Howitzers and other less complex equipment.
  - (7) Performs other duties as assigned.

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### c. SKILL AND KNOWLEDGE:

Must have a knowledge of the makeup. operation, and installation of the electrical system of the M-l and/or M-60A-3 tanks fire control system and turret and gun operation. Must have the ability to plan and complete the repair of systems circuits, equipment and controls. Must apply a knowledge of how electrical. electronic and other non mechanical systems tie in with and affect the operation of mechanical systems. Uses this knowledge and related troubleshooting skills to determine the mechanical defects which cause operational failure in systems and components or failure to perform up to specifications and requirements. Uses technical manuals, illustrations. specifications. schematics and similar guides.

### d. RESPONSIBILITY:

Receives work assignments from supervisor. Selects the best work methods to find and correct defects and perform repairs. Uses judgment in determining the extent of repairs based on the diagnosis. Completes work in accordance with existing technical manuals, specifications or instructions. Unusual problems may be referred to supervisor.

# a. **PHYSICAL** EFFORT:

Works in tiring or uncomfortable positions for long periods. Requires frequent bending, reaching, stretching. climbing and crouching. Sometimes works in cramped or awkward positions. Frequently lifts and carries items weighing up to 40 or 50 pounds, and often puts forth similar effort in pulling, turning and positioning parts, assemblies, equipment and tools. May be required to lift heavier items with the assistance of other workers and with lifting devices such as jacks, hoists, and cranes.

### f. WORKINO CONDITIONS:

Works inside and outside. Is frequently exposed to drafts, changing temperatures and noise. May work in inclement weather and in wet or icy areas. Incumbent is exposed to dust and heat fumes, typically working on parts which are dirty, oily or greasy. Is exposed to the possibility of receiving cuts, burns and bruises.

### EVALUATION STATEMENT

- A. <u>Title</u>, <u>Series</u> and <u>Grade</u>: Artillery Repairer. WQ-6605-10
- B. References:
  - 1. USOPM JGS for Artillery Repairer. WG-6605, Nov 73.
  - 2. USOPM JGS for Electrician. WG-2805. Apr 69.
- 3. USOPM  $\mathbf{JGS}$  for Heavy Mobile Equipment Mechanic,  $\mathbf{WG-5803}$ , Jun 72.
- 4. USOPM JOS for **Pneudraulic** Systems Mechanic, WG-8255. **Dec 86**.
- c. Background: This position is established to reflect the complexity of mechanical work associated with turret maintenance of the new M-l and the M-60A-3 tanks.
- D. <u>series</u>, **Title** and **Grade** <u>Determination</u>:
- 1. <u>Series:</u> This position has duties which could be classified in several different series. Since the Artillery Repairer WG-6605 includes most of the skills involved in these series, the position has been placed in the Artillery Repairer WIG-6605 series.
- 2. <u>Title</u> Jobs graded by the WG-6605 standard are to he titled Artillery Repairer.
- Grade: The WG-09 of this standard rebuilds and repairs a wide variety of accepted and well proven weapons. The WG-11 artillery repairer modifies, repairs. and services experimental and prototype artillery and artillery components which are in the process of development or test. The M-l and the M-60A-3 tanks are not prototype. Mechanics working on this turret are not developing modifications to the gun, as required at the WG-11 The most complex portions of the repair work on the turret are performed by the electronic mechanics. The hydraulic and mechanical portions of the tank are not significantly different than those described at the WG-09 level, although they are more sophisticated and react much more quickly and move with greater speed than in older artillery (the gun is raised into position much more rapidly and the turret rotates much faster). Borescoping was considered one of the key duties in the standard, and while this is still accomplished it is now a routine duty. Since this fire control system is electronically controlled and electrically activated, the most complicated duty performed is to locate the problem in the extensive cable and wiring system that prohibits the component of the fire control system to receive The duties fall between the WG-09 and the W-11 levels, therefore the WQ-10 grade is correct when compared with the Artillery Repairer standard. This classification is consistent

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with the Heavy Mobile Equipment standard which has the repairing of clutches and gears at the WG-10 level, as also performed by the incumbents of this position. It is also equivalent with the difficulty described for WQ-10 electricians. This position is therefore classified at the WG-10 grade.

E. Conclusion: Based on the above evaluation, this position is classified as Artillery Repairer. WG-6605-10.

<u>Classifier:</u> E. Jack Ewing <u>Region</u>: NQB-WCA <u>Date\*</u>,